# RBG 1000 IGD





Separate dispersing unit and control unit, pressure-resistant at positive pressure values of up to 3 bar, optional low pressure operation from 300 mbar (absolute pressure)

#### Description

This device disperses particles at positive pressure values of up to 3 bar. Dispersing unit and electronic control unit able to be set up separately at a distance of up to 2 m from each other In addition, the return speed is very fast when switching out reservoirs. It is approx. 1 minute. Optional operation with low pressure from 300 mbar absolute is possible (please see accessories). **Please note**: The feed stock reservoirs with a diameter of 7, 10, 14 or 20 mm are pressure-resistant. For operation with low pressure special pressure-resistant feed stock reservoirs are needed. Their piston is strongly connected to the feeding unit by a claw. This enables an undisturbed operation with low pressure. Old RBG models can be upgraded with this function by Palas<sup>®</sup>. The feed stock reservoir with a diameter of 28 mm is not pressure-resistant, but can be used with the RBG 1000 IGD under atmospheric conditions. Nitrogen cannot be used as the dispersing gas in the pressure-resistant version of the RBG 1000.

RBG 1000				
Reservoir Ø	Fill quantity	Feed rate 1 mm/h	Feed rate 5 mm/h	Feed rate 700 mm/h
7 mm	2.7 g	38 mg/h	190 mg/h	27 g/h
10 mm	5.5 g	79 mg/h	395 mg/h	55 g/h
14 mm	10.8 g	154 mg/h	770 mg/h	107 g/h
20 mm	22 g	314 mg/h	1570 mg/h	219 g/h
28 mm	43 g	616 mg/h	3080 mg/h	430 g/h
RBG 2000				
16 mm	36 g	0.2 g/h	1 g/h	140 g/h
20 mm	56 g	0.3 g/h	1.5 g/h	220 g/h
28 mm	110 g	0.6 g/h	3 g/h	430 g/h
32 mm	144 g	0.8 g/h	4 g/h	562 g/h

Table 1: Mass flows of RBG system (compacted density 1 g/cm<sup>3</sup>)

## RBG 1000 IGD



	Particle size	Reservoir Ø	Volume flows
Cover A	<0,1–100 μm	7-32 mm	2–5 m³/h
Cover B	<0,1–100 μm	7, 10 and 14 mm	1–2.5 m³/h
Cover C	<0.1–100 µm	7 mm	0.5–1.2 m <sup>3</sup> /h
Cover D	200–1000 μm	7-32 mm	2–5 m³/h

Table 2: Dispersion covers

	Feed rate mm/h	Reservoir Ø mm	Reservoir length mm
RBG 1000	700	7–28	70
RBG 1000 D	700	7–20	70
RBG 1000 G	300	7–28	70
RBG 1000 GD	300	7–20	70
RBG 1000 L	700	10, 14	70
RBG 1000 SD	700	7-20	70
RBG 1000 SG	300	7-20	70
RBG 1000 I	700	7-28	70
RBG 1000 ID	700	7-20	70
RBG 1000 ISD	700	7-20	70
RBG 2000	700	16 - 32	180
RBG 2000 D	700	16, 20, 28	180
RBG 2000 SD	700	16, 20, 28	180

Table 3: Different versions of the RBG system I = version for inhalation, D = pressure-resistant, G = low feed rate, L = easily removable and weighable dosing unit, S = nitrogen version





#### **Benefits**

- Pressure-resistant up to 3 barg overpressure
- 2 m distance between dispersing unit and control unit





### Datasheet

Parameter	Description		
Volume flow			
	0.5 – 5.0 m³/h		
Power supply			
Dimensions	115/230 V, 50 - 60 Hz		
Dimensions	300 ● 430 ● 1,800 mm (L ● W ● H, dispersion unit)		
Weight			
Particle material	approx. 19 kg		
	Non-cohesive powders and bulks		
Dosing time			
Maximum particle number concentration	Several hours nonstop		
Maximum particle number concentration	ca. 10 <sup>7</sup> particles/cm <sup>3</sup>		
Mass flow (particles)			
Particle size range	0.04 – 185 g/h (with an assumed compacted density of 1 g/cm <sup>3</sup> ) 0.1 – 100 μm		
Carrier/dispersion gas	0.1 - 100 μΠ		
	Air		
Pre-pressure	4 – 8 bar		
Feed rate			
	1 – 300 mm/h		
Reservoir diameter			
	7, 10, 14, 20, 28 mm		
Maximum counter pressure	200 mbar <sub>g</sub>		
Reservoir length			
dispersion cover	70 mm Type A, type B, type C, type D		
Compressed air connection	туре А, туре В, туре С, туре В		
	Quick coupling		
Aerosol outlet connection	Dispersion cover type A: $Ø_{inside}$ = 5 mm, $Ø_{outside}$ = 8 mm; Dispersion cover type B: $Ø_{inside}$ =		
	3,6 mm, $\emptyset_{outside} = 6$ mm; Dispersion cover type: $\emptyset_{inside} = 2,5$ mm, $\emptyset_{outside} = 6$ mm		
Filling quantity	2.7 g (reservoir Ø = 7 mm), 5.5 g (reservoir Ø = 10 mm), 10.8 g (reservoir Ø = 14 mm), 22 g (reservoir Ø = 20 mm), 43 g (reservoir Ø = 28 mm)		

## RBG 1000 IGD



#### **Applications**

- All applications pressure-resistant up to 3 barg overpressure
- Dispersion of radioactive substances
- Dispersion of pharmaceutical powders
- Filter industry:
  - Determination of fractional separation efficiency
  - Determination of total separation efficiency
  - Long-term dusting
  - Filter media and ready-made filters
  - Dust removal filters
  - Vacuum cleaners and vacuum cleaner filters
  - Car interior filters
  - Engine air filters
- Calibration of particle measurement devices
- Flow visualization
- Inhalation tests
- Tracer particles for LDA, PIV, etc.
- Coating of surfaces

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